

Winona Concrete & Pipe Products Ltd.

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Concrete Effluent / Pump Tank



Certified
Std.B66-05

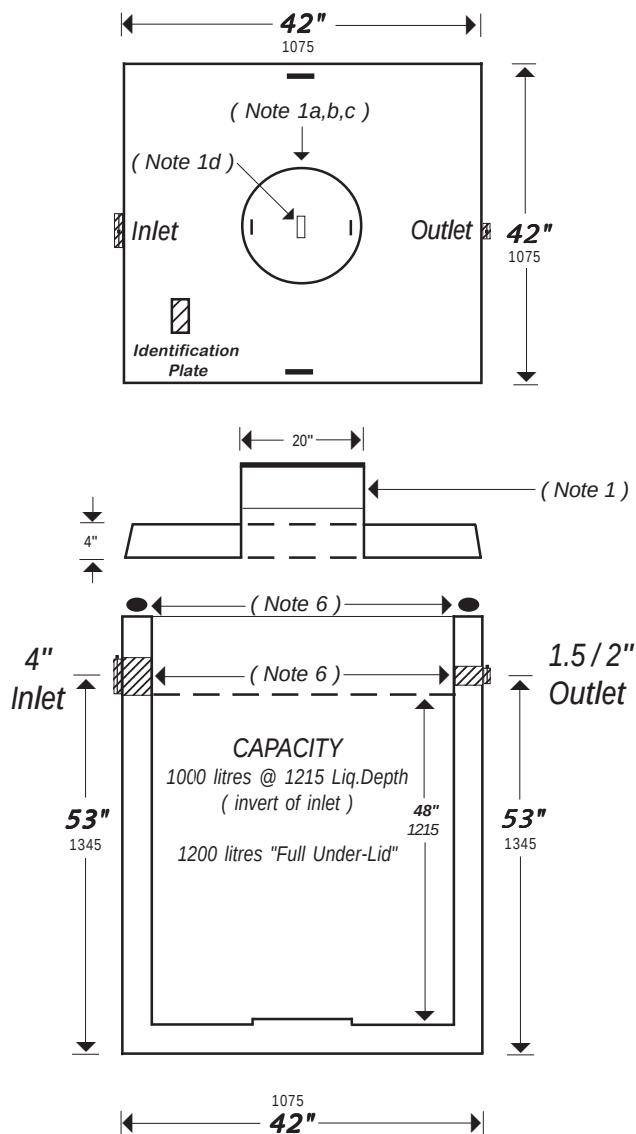
Date: Feb. 1, 2009

Model : PC10-EP-PL20

Capacity: 1000 litres (220 gal)

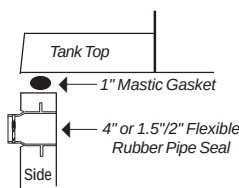
Drawings are dimensional (not necessarily to scale)
with unit of measure in millimeters unless otherwise noted.

Configuration Shown utilizes cast-in-place
20" I.D. x 10" high **PolyLok Riser** with Lid.



6) Detail view showing typical Top - Side interface
with use of mastic gasket & flexible pipe seal.

Inlet / outlet positions sized per 4" DWV @ inlet
& combination 1.5" x 2" DWV @ outlet.



Product Information ...

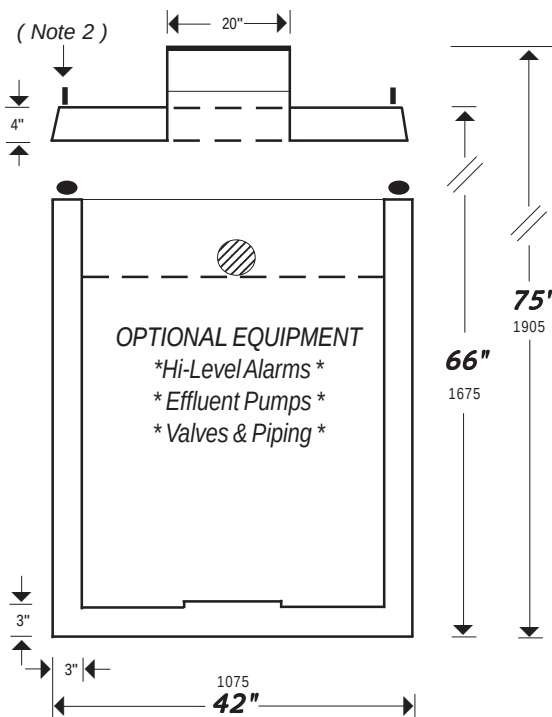
1a) **PolyLok Riser** (20" or 24" dia., plastic) comprised
of one section cast-in places with 2nd (upper) section
assembled with Gasket & SS screws.

1b) For **At or Above Grade** riser installation, additional
6" or 12" high riser sections c/w Gasket & SS screws
may be added to suit.

1c) **PolyLok Access Lid** fastened to upper riser
section with gasket & stainless hex head self - tappers.
Lifting handles (2) are recessed into lid surface.

1d) **" DANGER " Warning Label** (English & French) is
shown on lid surface.

2) 1/4" galvanized wire rope lifting hooks embedded
vertically 24" down into side walls, extending 3" above top
surface.



3) Steel Reinforcing as follows:

Top & Bottom..... 10 mm
Sides 10 mm

4a) Cement is Portland Type 10 &/or 30 unless noted
otherwise. .

4b) Minimum 28-day Concrete Strength: 32 MPa

4c) "NON-SUL". Not suitable for sulphate soils

4d) Concrete Water-to-Cement Ratio 0.45:1 or less

5a) Max Design Burial Depth (Cover)1000 mm

5b) "AGINP" Above ground installation not permitted

DRY WEIGHT 3,510 POUNDS