

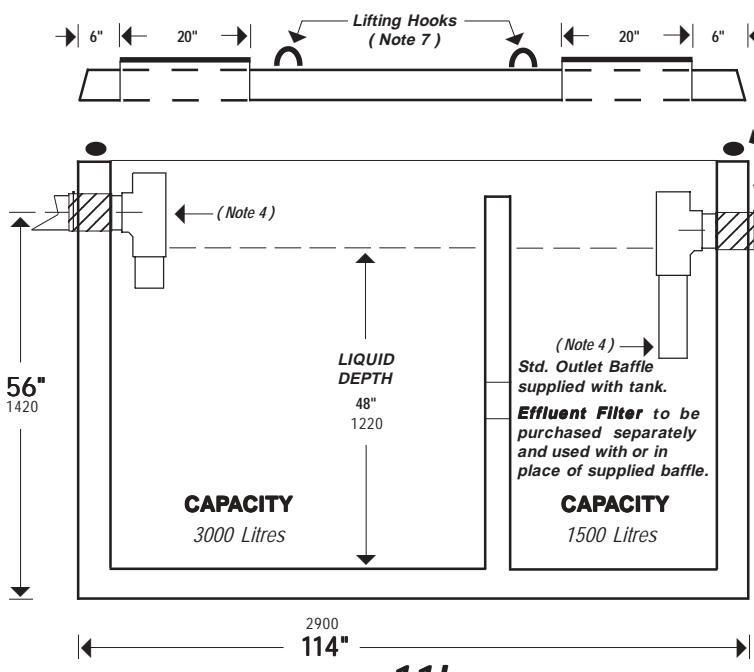
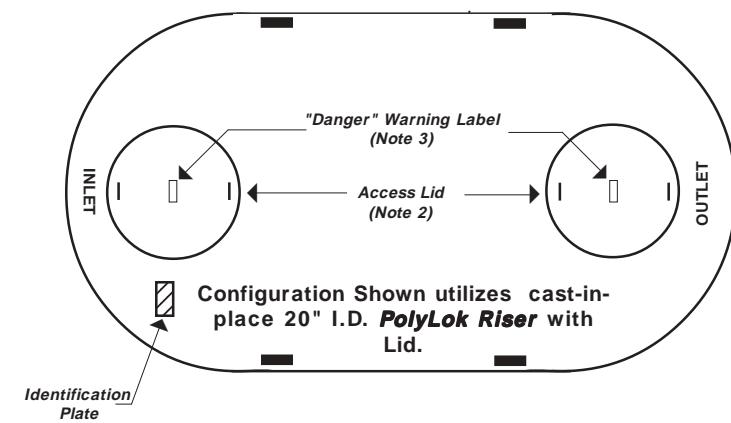
Winona Concrete & Pipe Products Ltd.

489 Main Street West, Grimsby, Ontario L3M 1T4
 Ph. 905-945-8515 Email: info@winonaconcrete.com Fax. 905-945-1149
 Southern Ontario Toll Free 800-361-8515

Concrete Septic Tank (Trickle)

Date : Feb. 1, 2009
 Model : 45T-PL20
 Certified Std.B66-05 Capacity: 4,500 litres (1000 Gal)

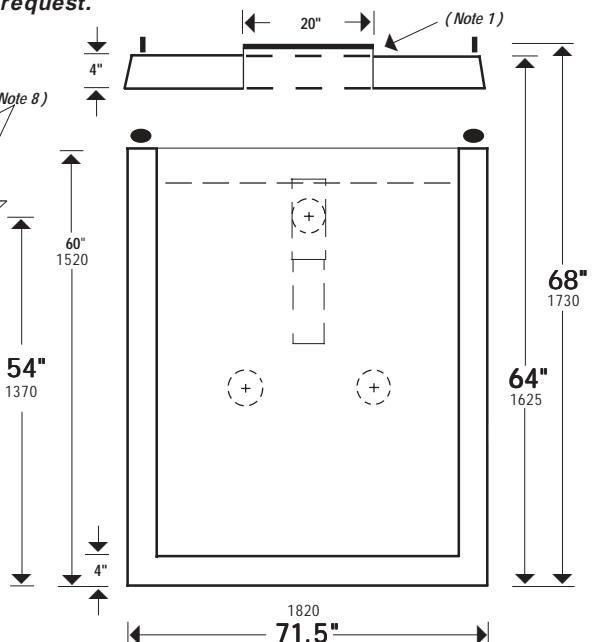
Drawings are dimensional (not necessarily to scale)
 with unit of measure in millimeters unless noted otherwise.



Product Information ...

- 1) **POLYLOK ACCESS RISERS** (20" or 24" dia.) cast-in place. Additional 6"/12" high gasketed sections may be added to suit.
- 2) **POLYLOK RISER LID** fastened to riser section with (6) stainless hex head self tappers (supplied)
- 3) **"DANGER" WARNING LABEL** (English / French) shown on lid surface.
- 4) **INLET / OUTLET BAFFLES** are 4" PVC-BDS Fittings / Pipe, fabricated & supplied with tank for contractor to affix on to end of soil pipe entering tank through 4" flexible rubber boot.

NEW - Effective Jan.2007: An Effluent Filter must be installed at outlet. Various styles available upon request.

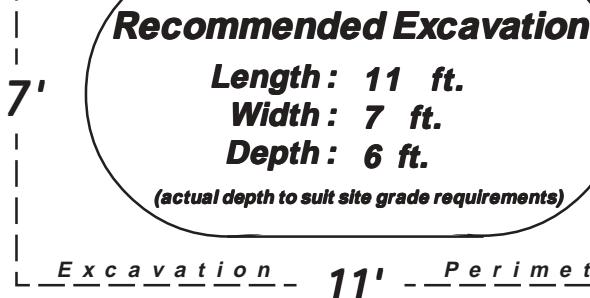
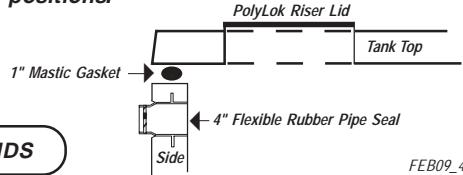


5) Cement is Portland Type 10 &/or 30 unless noted otherwise.
 Minimum 28-day Concrete Strength: 32 MPa
 "NON-SUL". Not suitable for sulphate soils

6) Steel Reinforcing as follows:
 Top & Bottom 10 mm
 Sides D5 Deformed Wire
 Partition 4x4 6/6 WW mesh

7) 3/8" Galvanized Wire Rope Lifting Hooks (4) embedded vertically 24" down into side walls.

8) Detail view below showing typical Top - Side interface and use of flexible Pipe Boot at inlet & outlet positions.



9) Design Burial Depth (cover) 1000 mm
 Not intended for use in areas of vehicular traffic loading.
 "AGINP" Above ground installation not permitted

DRY WEIGHT 11,000 POUNDS

FEB09_45T_PL20