

Winona Concrete & Pipe Products Ltd.

489 Main Street West, Grimsby, Ontario L3M 1T4
Ph. 905-945-8515 Email: info@winonaconcrete.com Fax. 905-945-1149
Southern Ontario Toll Free 800-361-8515

Concrete Septic Tank (Trickle)



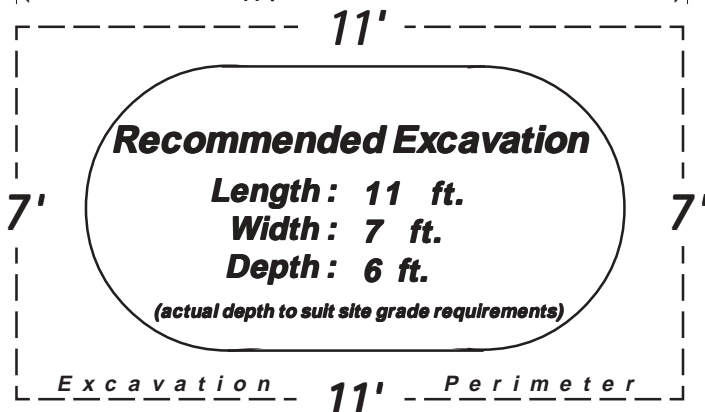
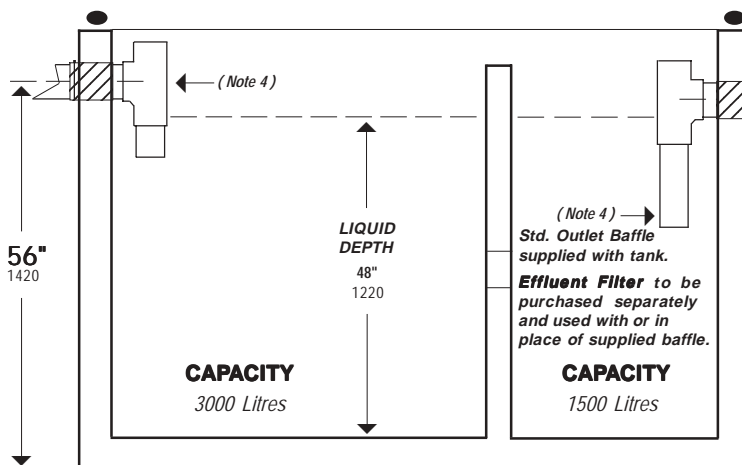
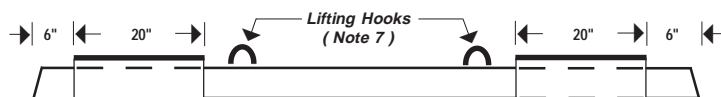
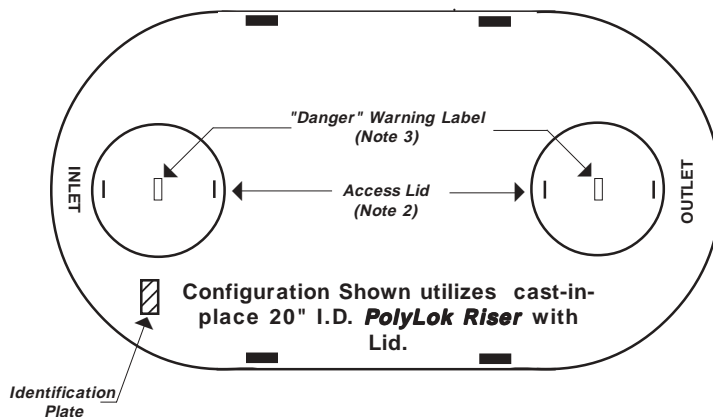
Certified
Std.B66-05

Date: Feb. 1, 2009

Model: 45T-PL20

Capacity: 4,500 litres (1000 Gal)

Drawings are dimensional (not necessarily to scale)
with unit of measure in millimeters unless noted otherwise.

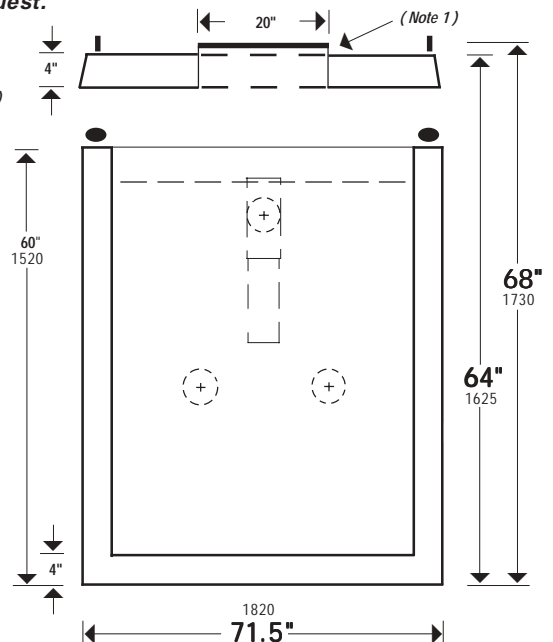


9) Design Burial Depth (cover)1000 mm
Not intended for use in areas of vehicular traffic loading.
"AGINP" Above ground installation not permitted

Product Information ...

- 1) **POLYLOK ACCESS RISERS** (20" or 24" dia.) cast-in place. Additional 6"/12" high gasketed sections may be added to suit.
- 2) **POLYLOK RISER LID** fastened to riser section with (6) stainless hex head self tappers (supplied)
- 3) **"DANGER" WARNING LABEL** (English / French) shown on lid surface.
- 4) **INLET / OUTLET BAFFLES** are 4" PVC-BDS Fittings / Pipe, fabricated & supplied with tank for contractor to affix on to end of soil pipe entering tank through 4" flexible rubber boot.

NEW - Effective Jan.2007: An Effluent Filter must be installed at outlet. Various styles available upon request.

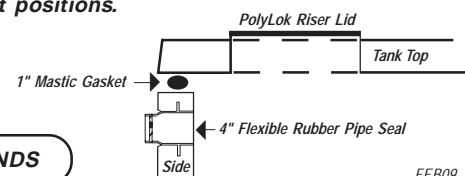


5) Cement is Portland Type 10 &/or 30 unless noted otherwise.
Minimum 28-day Concrete Strength: 32 MPa
"NON-SUL". Not suitable for sulphate soils

6) Steel Reinforcing as follows:
Top & Bottom10 mm
SidesD5 Deformed Wire
Partition4x4 6/6 WW mesh

7) 3/8" Galvanized Wire Rope Lifting Hooks (4) embedded vertically 24" down into side walls.

8) Detail view below showing typical Top - Side interface and use of flexible Pipe Boot at inlet & outlet positions.



DRY WEIGHT 11,000 POUNDS

FEB09_45T_PL20