

Winona Concrete & Pipe Products Ltd.

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Concrete Effluent / Pump Tank



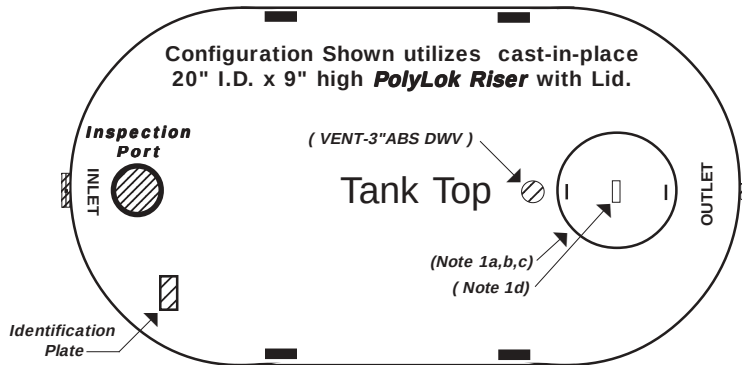
Certified
Std.B66-05

Date: Feb. 1, 2009

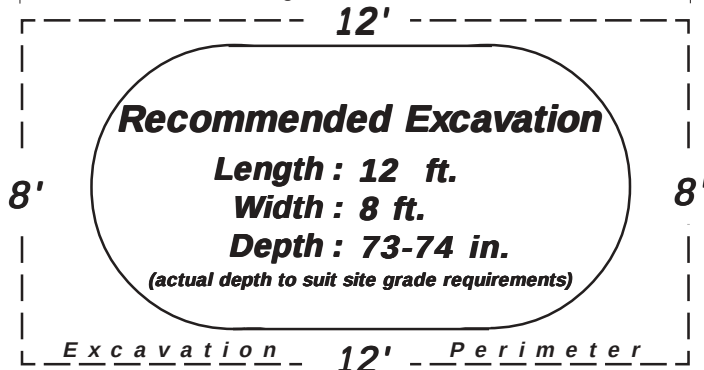
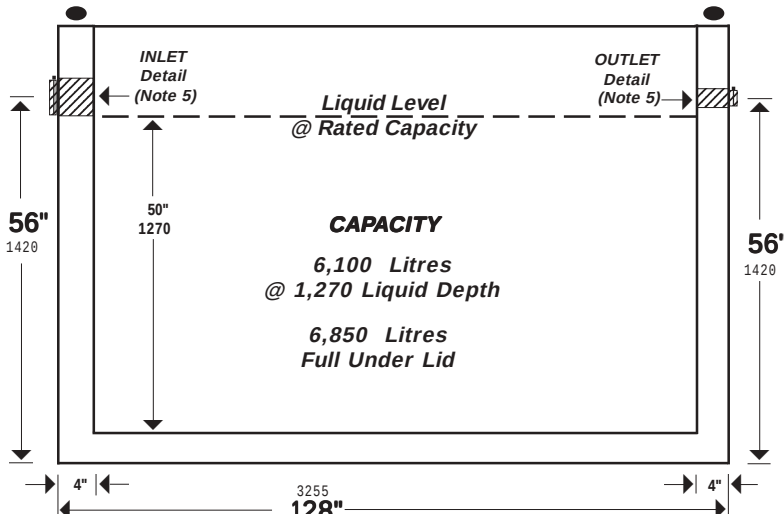
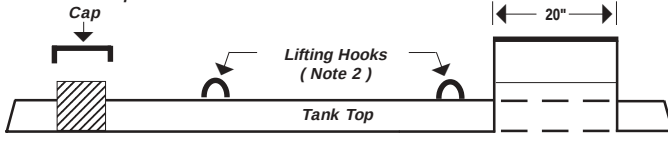
Model : **PC61-EP-PL20**

Capacity: 6,100 litres (1340 gal)

Drawings are dimensional (not necessarily to scale)
with unit of measure in millimeters unless otherwise noted.



Inspection Port
6" PVC-BDS Pipe &
Cap



- 6a) Max. Design Burial Depth (cover)1000 mm
- 6b) "AGINP" Above ground installation not permitted
- 6c) Not intended for use in areas of vehicular traffic loading.

DRY WEIGHT 11,500 POUNDS

Product Information ...

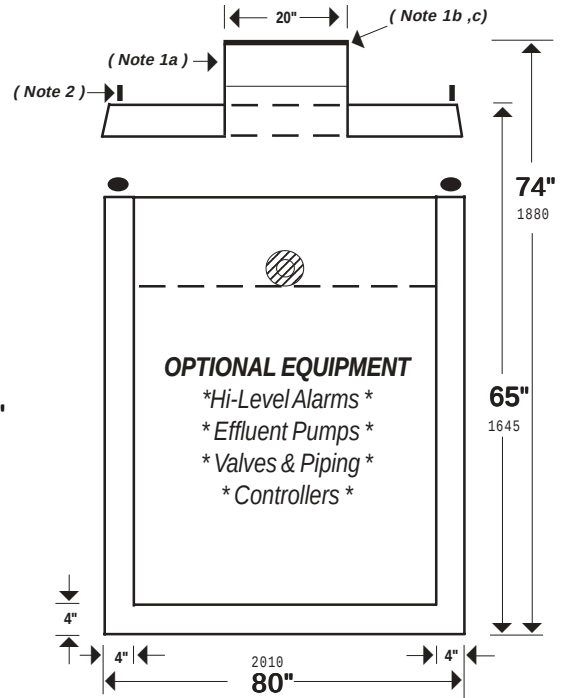
1a) **PolyLok Riser** (20" or 24" dia., plastic)
comprised of one section cast-in places with 2nd
(upper) section assembled with Gasket & SS screws.

1b) For **At or Above Grade** riser installation,
additional 6" or 12" high riser sections c/w Gasket & SS
screws may be added to suit.

1c) **PolyLok Access Lid** fastened to upper riser
section with gasket & stainless hex head self - tappers.
Lifting handles (2) are recessed into lid surface.

1d) **" DANGER " Warning Label** (English & French)
is shown on lid surface.

2) 3/8" galvanized wire rope lifting hooks embedded
vertically 24" down into side walls, extending 4" above
top surface.



3) Steel Reinforcing as follows:
Top & Bottom..... 10 mm
Sides 10 mm

4a) Cement is Portland Type 10 &/or 30 unless
noted otherwise. .

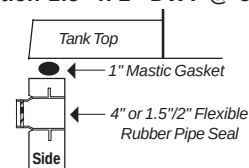
4b) Minimum 28-day Concrete Strength: 32 MPa

4c) "NON-SUL". Not suitable for sulphate soils

4d) Concrete Water-to-Cement Ratio 0.45:1 or less

5) Detail view showing typical Top - Side interface
with use of mastic gasket & flexible pipe seal.

Inlet / outlet positions sized per 4"DWV @ inlet
& combination 1.5" x 2" DWV @ outlet.



FEB09_PC61EP_PL20